**FIG. 2**

REPLENISHMENT EXECUTION PROCESS:  
INVENTORY MANAGEMENT SUB PROCESS

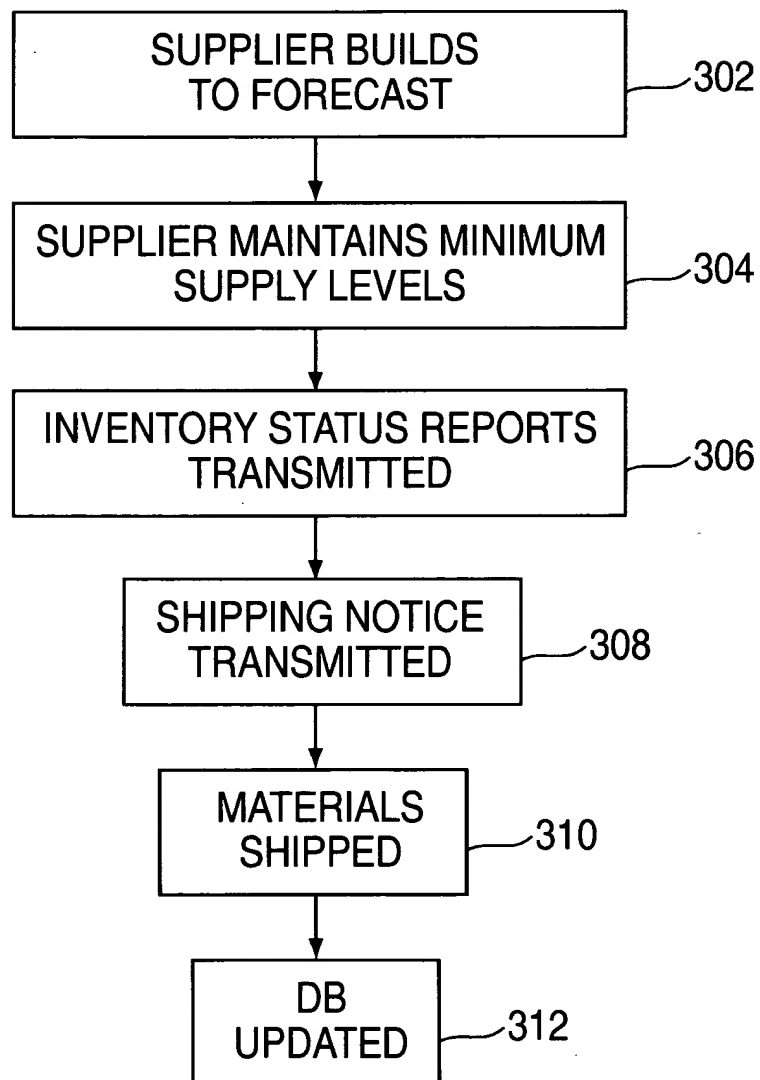


FIG. 3

REPLENISHMENT EXECUTION PROCESS:  
"PULL" SUBPROCESS FLOW

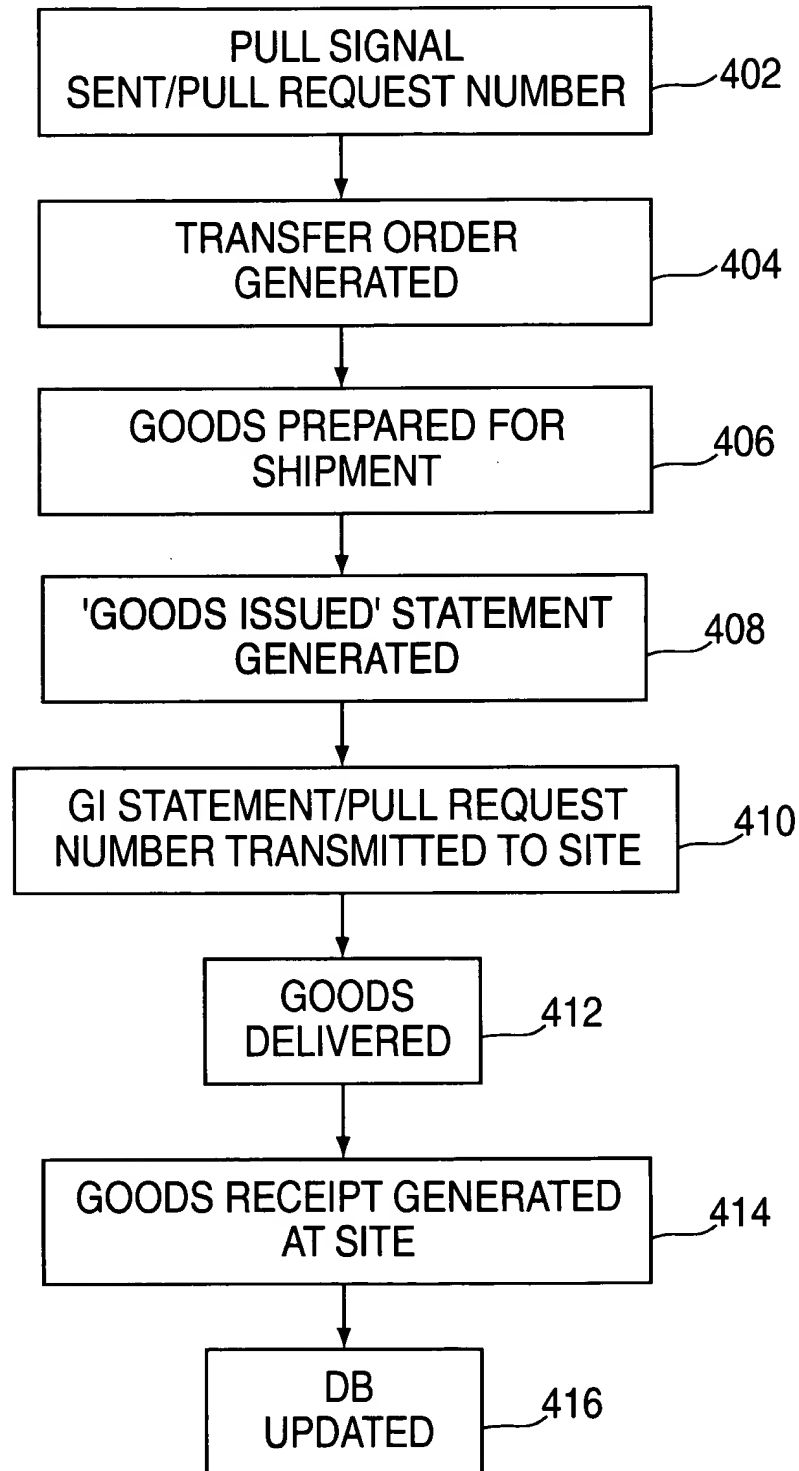


FIG. 4